

Date: Tuesday, 15/07/2008 9:15:19 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: LABEL
<b>Job Number</b>	: 40487	<b>Part Number</b>	: D2258170
<b>Estimate Number</b>	: 10121	<b>Drawing Number</b>	: D2258 REV B <i>/B1 E 08.07.15</i>
<b>P.O. Number</b>	:	<b>Project Number</b>	: N/A
<b>This Issue</b>	: 15/07/2008 <b>S.O. No.</b> :	<b>Drawing Revision</b>	: B
<b>Prsht Rev.</b>	: NC	<b>Material</b>	:
<b>First Issue</b>	: // <b>Type</b> : PURCHASED PARTS	<b>Due Date</b>	: 22/07/2008 <b>Qty:</b> 10 <b>Um:</b> Each
<b>Previous Run</b>	:		
<b>Written By</b>	:		
<b>Checked &amp; Approved By</b>	: <i>JW 08.15.08</i>		
<b>Comment</b>	: Est: B 02.02.01 Added step 3 and Inspection Level 21 SM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O *6777**C 208/07/15 (10)*

Make as per Dwg D2258 Indicate 170 for lbs and 77 for kgs on uncontrolled copy of Dwg for vendor

2.0	D2258170P	Placard - 170 lb
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)  
 PLACARD - 170 LB

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage  
 Ensure Material Release not attached

*JS 08/07/17 (X10)*

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP*502/9/17 (10)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock  
 Location: *23*

*8/7/17**SP**206-840*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 15/07/2008 9:15:19 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL

Job Number: 40487

Part Number: D2258170

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/18 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.07.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries




DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV. B
CHECKED	APPROVED	D2258	SHEET 1 OF 1
DATE	TITLE		SCALE
95.11.29	UTILITY BASKET PLACKARD		1:1
A	94.07.28	NEW ISSUE	
B	95.11.29	ADDED NOTE	
B1	HF 03.08.18	ADDED D2258-160	

RELEASED  
99.10.12 KE

1" RED LETTERS ADHESIVE BACK

MAXIMUM DISTRIBUTED LOAD  
XXX lb/ XXX kg

EXAMPLE

PART #	LOAD
D2258-132	132 lb/60 kg
D2258-200	200 lb/91 kg
D2258-220	220 lb/100 kg
 D2258-160	160 lb/73 kg

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40487



210 MAIN W.,  
HAWKESBURY, ONT. K6A 2H6  
Tel.: 613 632-5449  
Fax: 613 632-9491  
www.studiolettrage.on.ca

# INVOICE / FACTURE

VENDU À:  
SOLD TO:

LIVRÉ À:  
SHIPPED TO:

No.:  
DATE: 10705  
PAGE 07/16/2008  
1 of 1  
Re: Quote No. 5500

Dart Aerospace Ltd  
1270 Aberdeen  
Hawkesbury, Ontario K6A 1K7

Dart Aerospace Ltd  
Hawkesbury, Ontario

ITEM ARTICLE	QTY QYE	UNIT UNITÉ	DESCRIPTION	GST TPS	PST TVP	UNIT PRICE PRIX UNITÉ	AMOUNT MONTANT
		10	D2258170P Placard 170 lb  G - GST @ 5%; PST @ 8% GST  PST Exempt: #6122-5207  <i>JS</i> <i>08/07/17</i>  <i>S</i> <i>08/07/17</i>	G		5.00	50.00  2.50
GST/TPS: R122278690							
Studio de Lettrage GST: #869034678RP001 Merci! Thank You!						TOTAL	52.50

06777

Sold By:



## PRODUCT DATA BULLETIN

Product Data Bulletin: A5-O

**Avery Graphics™ A5 Opaque**  
5-year **INTERMEDIATE** calendered vinyl film  
Dated: 10/3/02

### Description:

Avery Graphics™ A5 Opaque intermediate films are flexible, high-gloss calendered vinyls designed for use on computer sign cutting equipment. This construction provides excellent cutting, weeding and transferring characteristics for signage applications.

Application information can be found in the Avery Graphics Application Guide.

For surface preparation, converting and printing, and application and removal instructions, please refer to the Avery Graphics Instructional Bulletin.

### Construction:

- Face Film: 3.2 mils opaque medium gloss intermediate calendered vinyl film
- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- Liner: 78# bleached white kraft

### Physical Properties:

The following information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification).

- Outdoor durability: 5 years when properly processed and applied (vertical exposure, unprinted film)\*\*
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature conditions)
- Typical Chemical Resistance: Resistant to most mild acids, alkalis and salt solutions. See instructional bulletin for recommendations on cleaning.
- Shelf Life: One year when stored at the following temperatures and humidity conditions: 68°-77° F (20° - 25° C) and 50±5% R. H.
- Typical Adhesion Values: **180° Peels**

Substrate	24 hrs	1 week
Stainless Steel	4.4 lbs/in	5.1 lbs/in
Glass	4.7 lbs/in	5.3 lbs/in

NOTE: Tested per ASTM D 1000. Always pre-test your specific substrate prior to actual application.

- Reflectivity: NA
- Typical Gloss\*: 70 at 60°

Avery Graphics™ A5 Opaque page 1 of 2  
AnswerLine: 800-443-9380  
Signage.averygraphics.com